



manufacturer with the leading technology and the best products



### WOOJO HIGHTECH CO., LTD.

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# Make a difference in **Polyurethanes**

WOOJO HIGHTECH is a privately held manufacturer of the world's finest polyurethane system and polyester polyol combining high-tech and expertise to provide highly effective solutions to customers worldwide. We are fully committed to our mission to take the lead in the development of polyurethane field.

Polyol

System

Constructio

<u>É.aaa</u>

Shipbuildin

efrigeration

Pipe & Pre-

**CORPORATE HISTORY** 2007

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Ester

Polyol

Others

Automob

Shoes

2009

2012

2016

2018

### **Business Areas:**

- Cryogenic Insulations (Carrier Cargo Tanks, Land Storage Tanks, Pipes for LNG, LEG and LPG)
- Construction Insulations (Board, Panel, Block, Spray)
- Pre-Insulated Pipe (PIP) Insulations
- Refrigerator Insulations
- Automotive and Furniture System
- Coating System
- C.A.S.E Application
- Polyester Polyol
- Technical Consulting

We will continue to make the utmost efforts to supply best products and services to our customers while strictly adhering to best practices in health, safety and environment.

• Established WOOJO Chemical Co., Ltd. Completed Polyurethane System Plant - PU System Capacity : 3,000 MT/yr - Prepolymer Capacity : 400 MT/yr ISO 9001 Certification Korea Venture Company Certification **2010** • Relocated to Newly Founded Factory in Chung-ju (Chung-ju High-Technology Industrial Complex) • Expanded Production Capacity - PU System Production : 10,000 MT/yr - Polyester Polyol Production : 5,000 MT/yr • Changed Name of Company to 'WOOJO HIGHTECH Co., Ltd.' • Established R&D Center • ISO 14001 Certification • Eco-friendly Material Certification Inno-biz Certification 2013 • LNG Cargo Tank Insulation System (MHI) • Acquired Class Type Approval (LR, NK) **2014** • LNG Cryogenic Spray System (HHI) • Established 2nd Factory (Capacity 24,000MT) • INEOS Ethane(LEG) Project - RG Pipe Insulation in UK • PESOL for Shipbuilding & Construction Applications • Acquired Class Type Approval (ABS, KR) 2017 • Expanded Overseas Markets in India, Mongolia, China, Japan and etc. • Excellent Human Resource Management Certification



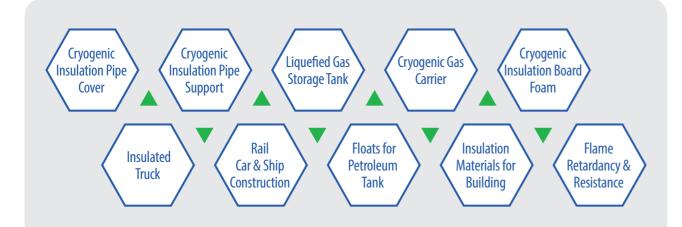
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PIR and PU foams are widely used in the gas liquefaction industry, showing excellent performance and behavior at critical temperatures. Being strongly resistant to thermal shocks, our cryogenic system materials can effectively withstand a wide range of operating temperatures.

WOOJO HIGHTECH is specialized in the insulation of gas carriers with highly gualified professionals offering a unique combination of advanced engineering, technical insight, expert knowledge, and project management skills through years of experience in the field of marine gas insulation.

### **Core Business and Primary Activities**





WOOJO HIGHTECH produces cryogenic insulation materials such as PUF/RPUF Blocks, Pipe Covers, Pipe Supports, Foam Sprays for LNG/LPG/Carrier Cargo Tanks, LNG Fuel Tanks and Land Tanks and Pipe Plants.

LNG CARRIER CARGO TANK / LAND STORAGE TANK INSULATION LNG and LPG are transported in carriers to consuming regions by sea. Tank insulation is important for low-temperature liquefied gas (LNG, LPG) carriers, and our insulation technology minimizes the evaporative (boil-off) loss of liquefied gas.



LNG PIPE COVER / **PIPE SUPPORT** 

Fabrications for Offshore, Onshore & Subsea Applications.



LNG, LEG AND **LPG CARRIER CARGO & FUEL** TANK SPRAY TYPE INSULATION

Our spray foam system is developed to improve insulation efficiency, minimize maintenance and reduce application time based on our extensive experiences in working with polyurethane foam for LNG, LEG and LPG cargo tank and LNG fuel tank Insulations.

- Very short application time at shipyards

- Improved insulation life time
- Best thermal efficiency







### WOOJO HIGHTECH Business Area **CRYOGENIC INSULATION SYSTEM**

• Low density polyure hane foam for insulation of Moss type LNG carriers • High density polyure hane foam for insulation of Membrane type LNG carriers • Insulation PU panel installed on inside wall of LNG storage tank

Pipe covers and supports provide energy-efficient thermal insulation, easy handling and flame retardancy. We provide a wide range of product portfolio covering all types of Cryogenics, High Temperature & Standard Pipe Supports, Clamps, Sliders and Related

• Improved weather exposure resistance during assembly • No protection needed for outdoor storage of insulated tanks



## WOOJO HIGHTECH Business Area **CONSTRUCTION INSULATION SYSTEM (SPRAY)**

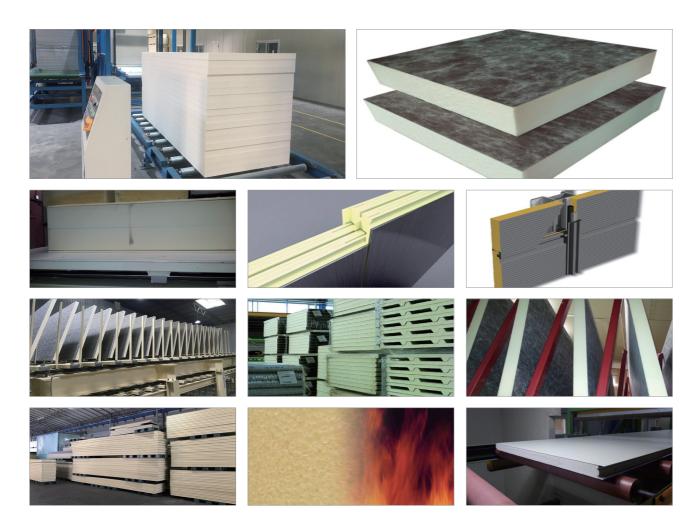
WOOJO HIGHTECH has been manufacturing top quality insulation materials in construction boards, blocks, sandwich panels that are :



#### **INSULATION BOARD, BLOCK, SANDWICH** PANEL

Our construction materials show excellent physical properties and long-lasting durability.

We specially formulate our PIR (Polyisocyanurate) rigid foam to improve flame retardancy, thermal stability and efficiency while maintaining superior physical properties.



With our spray foam systems, uniform foam layers can be easily applied onto even complicated surfaces.

### WOOJO HIGHTECH

- CAN PROVIDE
- Continuous training on job site

- Long durability
- Good adhesion
- Good sound absorption
- DIN 4102 Part 1, class B2 grade fire resistance

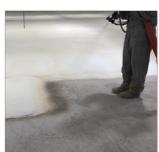
**APPLICATIONS** 

- Walls and roofs in barns
- Walls in low temperature storages
- Sprays for roof
- In-situ spray for receiving tanks
- Water based low density foam









• Cost effective systems - various density and energy saving

• Spray foamers - quality and training programs by WOOJO HIGHTECH

• Eco-efficiency - from raw materials to the final products

• Eco-foam for residential buildings and wooden houses





Polyurethane is the most effective insulation material preventing heat loss, maintaining temperature to prevent freezing or cracking. In addition, it provides a high mechanical strength, flexibility and good flowability. Popular construction and engineering uses of Polyurethane include offshore oil and gas pipelines and heating and plumbing services for power stations, chemical plants and refineries.

### Features and benefits of Polyurethane pipe insulation :

Features	Construction Benefits
Low thermal conductivity	Prevent heat loss / Insulate against freezing
Suitable over wide temperature range	Wide temperature range -170°C to +190°C
Production versatility to suit application	Factory manufactured or in-situ
Compatibility with pipe materials	Compatible with steel, PE, PP, PVE or HDPE
Exclusive WOOJO HIGHTECH systems	Combine flexibility with thermal resistance
Good durability	Short maintenance/long life cycle

We offer innovative solutions for high/low temperature tolerance pipe and flexible pipe systems and technologies.

#### **APPLICATIONS**

- Pre-insulated pipes for district heating
- Pre-insulated pipes for petroleum pipelines or carrying cold media









Rigid polyurethane insulating foam makes a major contribution to sustainability and eco-design by reducing the energy required to keep refrigerators and freezers. The insulation efficiency of polyurethane foams is a key property for the low temperature preservation of food during processing, storage and distribution to consumers.

### **ADVANTAGES** OF OUR PU MATERIALS

- Robust and strong
- Good demold properties
- Good K-factor
- Good surface quality
- Long-term stability

#### **APPLICATIONS**

- Cold rooms and storages
- Refrigerated vans and wagons
- Reefer containers
- Gimchi refrigerators
- Small sized refrigerators (wine, cosmetic)







### WOOJO HIGHTECH Business Area **REFRIGERATOR INSULATION SYSTEM**

• Very light and thus reducing transportation costs

• HCFCs and HFCs blowing agent type refrigerator • Hydro carbon (such as cyclo pentane) blowing agent type refrigerator





Polyurethane foam offers automotive designers and manufacturers the means to produce seating that can be easily assembled, disassembled and recycled. It also meets the highest performance specifications over a wide range of firmness without added weight. Through many years of service, and even under heavy use, polyurethane foam retains its original firmness, shape and resiliency.

Reaction Injection-Molded(RIM) polyurethane are used to maximize the shock absorption of fenders, bumpers and spoilers, without adding weight or bulk. Lightweight RIM polyurethanes can help give cars better gas mileage and allow engineers the freedom to create innovative designs that otherwise would never be possible.

#### **APPLICATIONS**

- Headrest/Armrest
- Integral skin
- Air-spoiler
- Dust protector
- Wood imitation
- S-RIM for auto supporter
- Sun visor
- Edge rounding foam for furniture (table etc.)
- Flexible/Rigid air filter foam
- Slow recovery foam (viscoelastic foam)

• Flexible foam for automotive and sofa



Polyurethane/Polyurea coating systems have numerous possibilities and a wide range of outstanding properties. It is nowadays being used almost everywhere especially for a long lasting surface protection.

#### **FEATURES**

- High resistance to abrasion and impact
- Chemical resistance
- Impermeability to liquids
- Crack-bridging
- Slip resistance
- Electrical conductivity
- Weather stability and color fastness
- Easy cleaning and care
- Good leveling



### WOOJO HIGHTECH Business Area **COATING SYSTEM**







To produce cellular PU foams and solid polyurethanes, we offer a wide range of special systems that are cost-effective and environmentally compatible. Our versatile PU systems are also successful in various applications in C.A.S.E.(Coating, Adhesive, Sealant, Elastomer).

Polyurethane adhesives provide advantage of strong bonding, while polyurethane sealants provide tighter seal. Polyurethane elastomers can be molded into almost any shape. They are lighter than metal, offer superior stress recovery and can resist to many environmental factors.

#### **APPLICATIONS**

- Adhesive agent for EPS/Glass wool
- Primer for cryogenic gas tank
- Car modeling resin
- Thermal break barrier for windows
- Cleaning PIG for pipe
- Rock consolidation for tunnel
- In line skates wheel
- Soft hydro gel for medical/electronics
- Medical casting
- PCB resin
- Grouting system

WOOJO HIGHTECH, as a leading manufacturer of polyester polyols(WJESPOL), provides polyester polyols having a wide range of utility in both Polyurethane and Polyisocyanurate applications; full range of aromatic, aliphatic polyester polyols used in rigid foam, flexible foam and C.A.S.E.

WOOJO HIGHTECH is equipped with highly advanced manufacturing facility tailored for producing a wide range of products, including low and high viscosity products as well as products with high aromatic contents featuring excellent miscibility with other materials and exceptional anti-smoke features.

FEATURES OF **WJESPOL** 

#### • Low thermal conductivity for cryogenics

- Low viscosity for PIR/cryogenics
- High flame retardancy for PIR
- Variety of polyols from high to low viscosity
- Good miscibility with polyether polyols, etc.









### WOOJO HIGHTECH Business Area POLYESTER POLYOL



			Overall		Blowing Agent	t
System	Product	roduct Use and Features		HFC-365/227 or HFC 245fa	Hydro- carbon	HFO
		CRYOGEN	IIC			
Spray	VESPOL®	<ul> <li>PU spray foam system for insulation of LPG, LEG tank, LNG fuel tank etc.</li> <li>Good thermal conductivity, dimensional stability</li> </ul>	40~45	•		•
Foam	WR 5075	<ul> <li>PU spray foam system for RG pipe</li> <li>Good surface flatness</li> <li>Good thermal conductivity</li> <li>Good adhesion strength</li> </ul>	55~65	•		•
	WR 4100	• PU insulation foam system for the LNG cargo tank (membrane type )	120~140	•		
PU Block Foam	WR 4002	<ul> <li>PU insulation foam system for the LNG cargo tank (MOSS type)</li> <li>This product has obtained TA certificate</li> </ul>	40~48	•		
	VESCOAT®	• The hybrid type of fire retardant coating system for VESPOL protection	950~1100			
Coating	WCR 7025	• The hybrid type of fire retardant coating system for VESPOL and WR 5075 protection	950~1100			
	WPR series	<ul> <li>This product is a primer for improving adhesion between LG tanks such as LNG, LPG and LEG and PU foam spray</li> </ul>	950~1100			

				Blowing Agent					
System	Product	Use and Features	Overall Density (Kg/m³)	HCFC- 141b	HFC- 365/227 or HFC 245fa	Hydro- carbon	Water		
		CONSTRUCT	ΓΙΟΝ						
	WR 1200	<ul> <li>PUR Discontinuous Panel system</li> <li>Good dimensional stability</li> </ul>	40~45	•	•	•			
Panel	WR 2004	<ul> <li>PUR panel system(Continuous type)</li> <li>Good dimensional stability</li> </ul>	40~45	•	•				
	WR 2010	<ul> <li>PIR panel system(Continuous type)</li> <li>Excellent flame retardancy property</li> <li>Good dimensional stability</li> </ul>	42~48	•	•				

				Blowing Agent				
System	Product	Use and Features	Overall Density (Kg/m³)	HCFC- 141b	HFC- 365/227 or HFC 245fa	Hydro- carbon	Water	
		CONSTRUC	TION					
Board	WR 2019	<ul> <li>PIR board system(continuous type)</li> <li>Low thermal conductivity</li> <li>Middle line speed(~15m/min.~)</li> </ul>	32~45			•		
DOdIU	WR 2012	<ul> <li>PIR board system(continuous type)</li> <li>Low thermal conductivity</li> <li>Low line speed(5~10m/min.)</li> </ul>	32~45			•		
	WR 5010	• ECO-friendly PU spray foam system	10~12				•	
	WR 5030	<ul> <li>Refrigerated warehouse spray foam system</li> <li>Low-thermal dimensional stability</li> </ul>	32~34	•				
Spray	WR 5040	<ul> <li>Cold storage freezer warehouse spray foam system</li> <li>Low-thermal dimensional stability</li> </ul>	34~36	•				
	WR 5050	<ul> <li>Roof insulating of house, building, factory, structure etc.</li> </ul>	45~50	•				
Polyurea	WCR 7025	<ul> <li>Protection polyurea coating system of roof insulating PU spray foam</li> </ul>	950~1100					
	WR 1260	<ul> <li>UBR system</li> <li>Good adhesion with ceramic tile</li> <li>Good dimensional stability</li> </ul>	80~100	•				
UBR (Unit Bath Room)	WR 1100	• UBR system     • Good dimensional stability	50~60	•			•	
	WR 1100W	• UBR system • All water blown PU foam system	50~60				•	
Injection	WR 6001	<ul> <li>General injection PU foam system</li> <li>Water tank, Sculpture, Cavity etc.</li> <li>Low density</li> </ul>	35~40	•				
Injection System	WR 6002	<ul> <li>General injection PU foam system</li> <li>Water tank, Sculpture, Cavity etc.</li> <li>Water blown system</li> <li>Good mechanical strength</li> </ul>	35~40				•	

### WODJO HIGHTECH Product List POLYURETHANE SYSTEM



					Blowing	g Agent	
System	Product	Use and Features	Overall Density (Kg/m³)	HCFC- 141b	HFC- 365/227 or HFC 245fa	Hydro- carbon	Water
		REFRIGERA	Tor				
	WR 6010	<ul> <li>Refrigerator &amp; Showcase</li> <li>Good dimensional stability and demouldability</li> <li>Good dimensional stability</li> </ul>	38~42	•			
Refrigerator	WR 6020	<ul> <li>Mainly household refrigerator</li> <li>Good flowability of mixture</li> <li>Excellent demouldability</li> <li>Low thermal conductivity</li> <li>Good dimensional stability</li> </ul>	38~42			•	
	WR 6030	Small size freezer or refrigerator	38~42	•			
Cryogenic Chamber	WR 6040	Cryogenic chamber insulation	45~55		•	•	
Commercial Type	WR 6050	Refrigerator or freezer of commercial model	38~42	•			
Type	WR 6060	Leisure ice box	32~37				•

	SHOE SOLE								
Mid Sole	WSR 9100	Running shoes	280~320				•		
Out Sole	WSR 9200	• Shoes	550~650				•		
In Sole	WSR 9300	Running shoes & Shoes	260~280				•		
Direct Sole	WSR 9400	Safety shoes & Combat boots	400~1100				•		

AUTOMOBILE									
Seat	WFR 8000	• Car seat	40~50				•		
Foam	WFR 8005	<ul> <li>High resilience seat-back</li> <li>Dual hardness seat-back, Cushion</li> </ul>	50~60				•		
Head Rest	WFR 8010	• Head rest	55~65				•		

					Blowing	g Agent	
System	Product	Use and Features	Overall Density (Kg/m <sup>3</sup> )	HCFC- 141b	HFC- 365/227 or HFC 245fa	Hydro- carbon	Water
		AUTOMOB	ILE				
ISF	WFR 8020	• Integral skin foam • Arm rest	200~250			•	•
IJF	WFR 8030	<ul> <li>Integral skin foam</li> <li>Steering wheel</li> </ul>	200~700			•	•
In-panel	WFR 8040	Instrument panel	60~100				•
Semi Rigid	WFR 8050	• Semi rigid foam • Side impact	35~45				•
Air Filter	WFR 8060	• Binder for air filter	50~80 Non-foam				•
		PIPE					
	WR 3000	• General PIP	60~80				
				•			
Pre-	WR 3010	Repair of general PIP	60~80	•	•		
Insulated Pipe	WR 3020	Repair of high temperature PIP	80~100	•	•		
(PIP)	WR 3030	Large caliber PIP	60~80	•	•	•	
	WR 3040	Small caliber PIP	60~80	•	•	•	
	WR 3100	<ul> <li>General pipe cover</li> <li>Household, Industrial</li> </ul>	40~50		•		
Pipe Cover	WR 3101	<ul> <li>Industrial pipe cover</li> <li>Used of eco-friendly blowing agent</li> </ul>	40~50		•		
	WR 3102	<ul> <li>Cryogenic pipe cover</li> <li>LNG, LPG, LEG etc. pipe cover of land and sea</li> </ul>	50~60		•		
Pipe	W/D 2200	• Pipe support	110 550				

					Blowing	g Agent	
System	Product	Use and Features	Overall Density (Kg/m³)	HCFC- 141b	HFC- 365/227 or HFC 245fa	Hydro- carbon	Water
		AUTOMOB	ILE				
ISF	WFR 8020	• Integral skin foam • Arm rest	200~250			•	•
ISF	WFR 8030	<ul> <li>Integral skin foam</li> <li>Steering wheel</li> </ul>	200~700			•	•
In-panel	WFR 8040	Instrument panel	60~100				•
Semi Rigid	WFR 8050	• Semi rigid foam • Side impact	35~45				•
Air Filter	WFR 8060	• Binder for air filter	50~80 Non-foam				•
		PIPE					
		PIPC					
	WR 3000	• General PIP	60~80	•	•		
Pre-	WR 3010	Repair of general PIP	60~80	•	•		
Insulated Pipe	WR 3020	Repair of high temperature PIP	80~100	•	•		
(PIP)	WR 3030	Large caliber PIP	60~80	•	•	•	
	WR 3040	Small caliber PIP	60~80	•	•	•	
	WR 3100	<ul> <li>General pipe cover</li> <li>Household, Industrial</li> </ul>	40~50		•		
Pipe Cover	WR 3101	<ul> <li>Industrial pipe cover</li> <li>Used of eco-friendly blowing agent</li> </ul>	40~50		•		
	WR 3102	<ul> <li>Cryogenic pipe cover</li> <li>LNG, LPG, LEG etc. pipe cover of land and sea</li> </ul>	50~60		•		
Pipe Support	WR 3200	<ul> <li>Pipe support</li> <li>LNG pipe support of land and sea</li> </ul>	110~550		•	•	•

### WOOJO HIGHTECH Product List **POLYURETHANE SYSTEM**



			Acid				Use and	d Features		
Product	OH Value (mg KOH/g)	Value Viscosity Value (cPs, Value (mg 25°C) (mg		Water Content (wt%)	Adhesion Improve	Good Miscibility / Flowability	Panel, Board, Spray etc.	Flame Retardancy	Highly Aromatic Content	Flexible Lamination Foam (LF)
WJESPOL 1100	60 ± 10	4,000 ± 1,000	Max. 1.0	Max. 0.1	•					
WJESPOL 1200	285 ± 15	350 ± 100	1.0~2.0	Max. 0.15	•					
WJESPOL 2100	300 ± 15	3200 ± 700	3.5~4.5	Max. 0.1		•	•			
WJESPOL 2102	315 ± 15	2500 ± 500	1.0~2.0	Max. 0.1			•			
WJESPOL 2105	330 ± 10	2100 ± 250	1.0~2.0	Max. 0.1			•			
WJESPOL 2300	245 ± 15	8000± 2000	1.6~2.0	Max. 0.1				•		
WJESPOL 2301	310 ± 20	3500 ± 700	1.5~2.0	Max. 0.1			•			
WJESPOL 4101	190 ± 10	1200± 200	Max. 1.0	Max. 0.1	•	•		•		
WJESPOL 7200	245 ± 10	7000 ± 2000	Max. 1.0	Max. 0.1				•	•	
WJESPOL 7204	300 ± 10	16000 ± 5000	Max. 1.5	Max. 0.1				•	•	
WJESPOL 7300	200 ± 10	10000 ± 2000	Max. 2.5	Max. 0.1				•	•	
WJESPOL 7301	175 ± 10	9000 ± 2000	Max. 1.0	Max. 0.1	•			•		
WJESPOL 9003	175 ± 15	4000 ± 2000	Max. 1.5	Max. 0.2						•



Date: 5-June 201

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CERTIFICATE OF Inno-Biz Company : WOOIO HEGHTECH CO.LTD CE O : LEE SANG BOK 215, CHEORDANNAAREOP 1-RO. Address : DARSONDAN-MAREOP 1-RO. CHENNCCHEORDCHUR-DO Validity of Certificate : 2018. 05. 28 – 2021. 05. 27

This is to certify that the above mentioned company is a Technology Innovation-Oriented Smal and Medium Enterprise(Inno-Biz) selected by the Ministry of SMEs and Startups in accordance with the Act on the Promotion of Technology Innovation

Ministry of SMEs and Startups Republic of Korea

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인재육성형 중소기업 지정서

중소벤처 기업부 장관인

Certificate of ABS

(PU SYSTEM PDA)

Certificate No : R120901 - 00860

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Product description Product name: Manufacturer

Material:



Certificate of Noncombustible Material Certificate of INNO-BIZ

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Venture Company



Certificate of Excellent Human **Resource Management** 

## WOOJO HIGHTECH CERTIFICATES



Certificate of Corporate ResearchInstitute



#### Certificate of ABS (Manufacture Assessment)



Certificate of MAIN-BIZ



Certificate of NIPPON KAIJI KYOKAI (PU BOARD)



#### Certificate of KR (PU SYSTEM)



Certificate of Parts and Materials Specialized Company